






**GUIDE**

Fast operating speeds to achieve operational efficiency are a challenge when mixed with delicate eggs. Broken eggs not only cause downtime for clean-up, but also increase the risk of contamination in a location where bio-security is a top priority. Here's what we've learned about impact thresholds as in relation to shell damage.

# Impact Threshold Guide

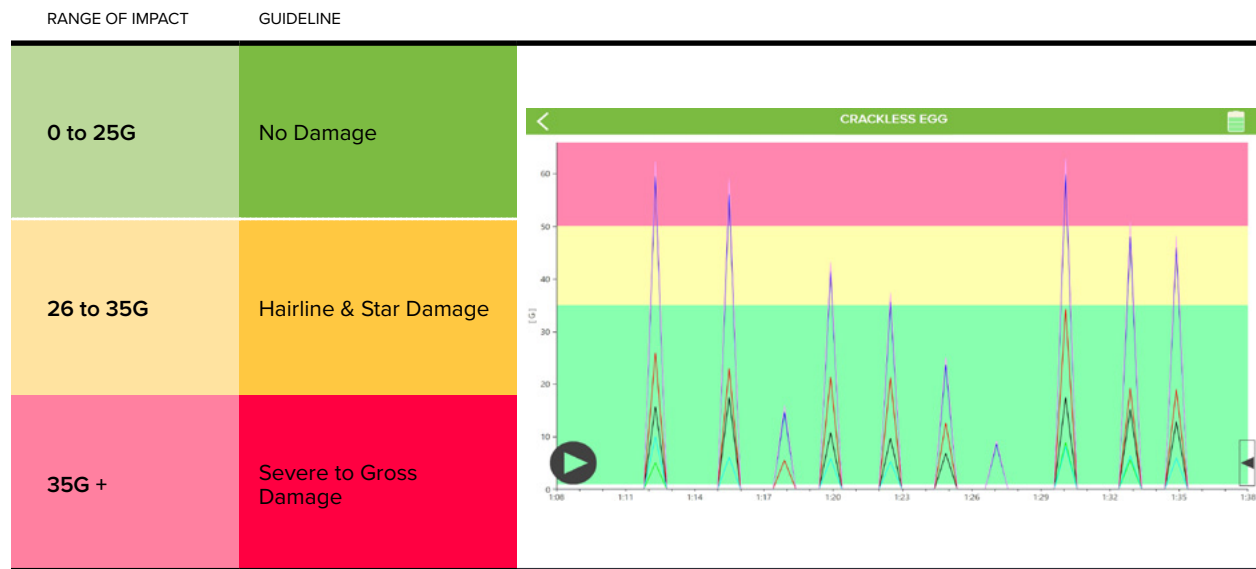
## WHAT IMPACT LEVELS SHOULD I LOOK FOR?

	RANGE OF IMPACT	IMPACT RESULTS	GENERAL OBSERVATIONS
	0 to 25G	No Damage	Eggs showed no damage.
	26 to 35G	Hairline & Star Fractures	Fractures start growing after repeated impact. Hairline fractures and star shatter appears frequently.
	35+	Egg Collapses	Total breakage of egg shell.

\*Testing executed in a controlled environment using table eggs, in-line results may differ.

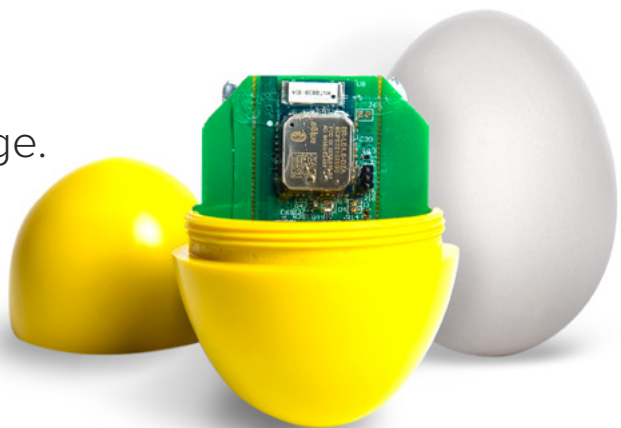


## RECOMMENDED THRESHOLD



\*Testing executed in a controlled environment using table eggs, in-line results may differ.

Identify and measure the root causes of eggshell damage.



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